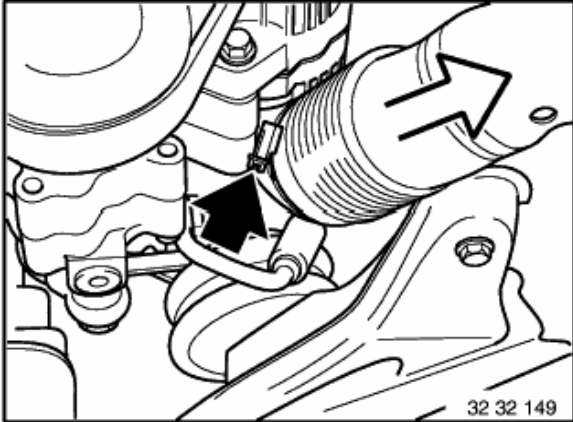
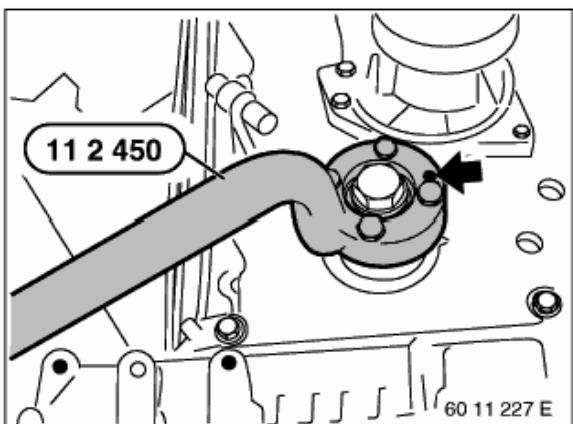


Removing vibration damper,  
refer to 11 23 010



Remove cooling air duct for alternator.

Remove brake air duct, left and right.  
Release retainer for pressure line from engine support.



Pay attention to dowel pin.  
Secure special tool 11 2 450.

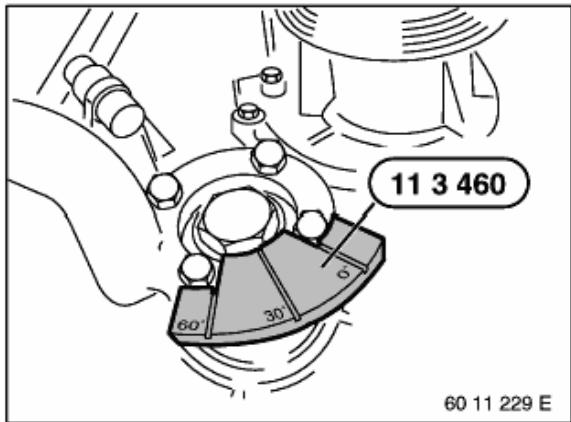
**Note:**

Protect engine bracket from damage.  
Insert wood between engine support and special  
tool 11 2 450.

Unscrew central bolt.

**Installation:**

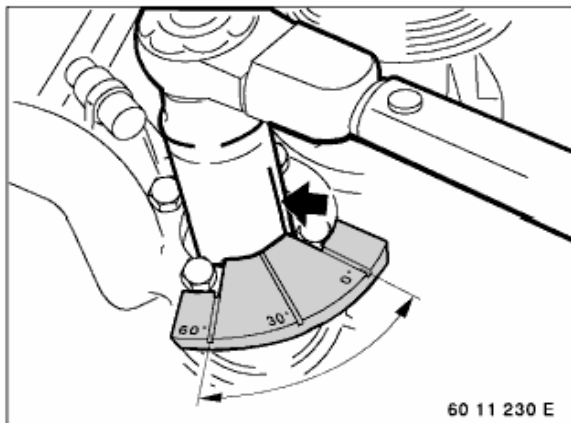
Replace central screw.  
Tighten the central screw with torque.  
For tightening torque,  
refer to Technical Data 11 23 2AZ

**Installation:**

Place special tool 11 3 460 on special tool 11 2 450.

**Note:**

Special tool 11 3 460 is magnetic.

**Installation:**

Select 0 ° location and mark on insertion nut. Tighten the central screw with torsion angle.

For tightening torque,  
refer to Technical Data 11 23 2AZ