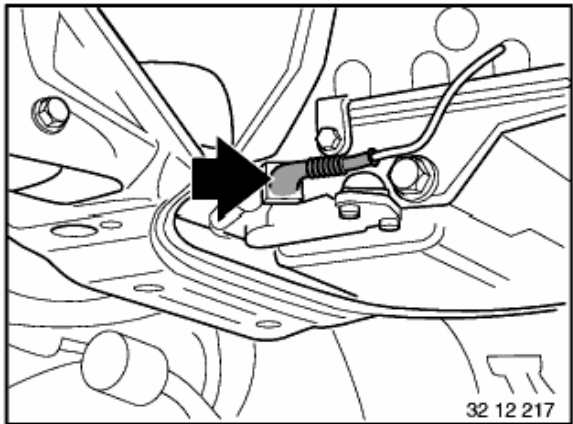
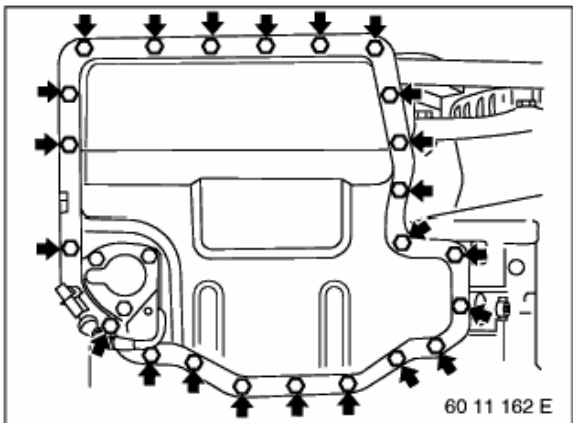


Unscrew and remove splash guard.

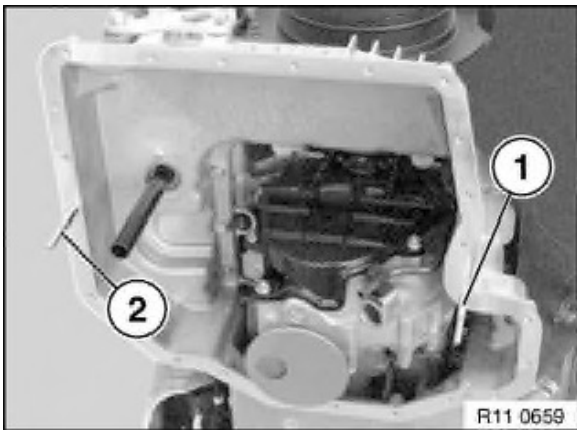
Open cover on main flow oil filter, engine oil returns to oil sump. Open oil drain plug. Drain engine oil.



Unfasten plug connection on oil level switch.



Unfasten lower oil pan section.



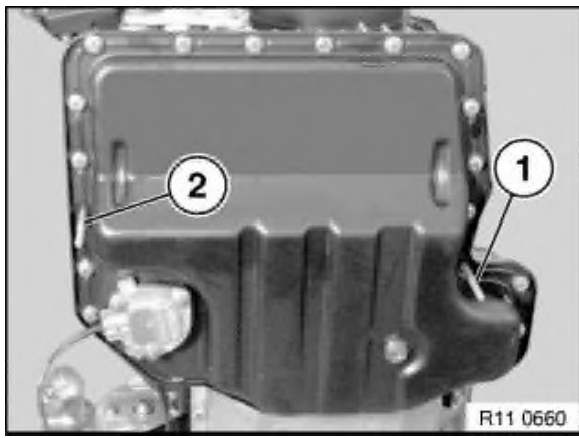
Installation:

Clean sealing surfaces.

Install stud screws (1 and 2) at the locating points in the oil pan.

Note:

The stud screws (1 and 2) secure the gasket and oil pan during installation and prevent damage to the sealing lip.



Installation:

Mount new gasket and lower oil pan section over the stud screws (1 and 2).

Insert and tighten down new screws (threads coated with plastic). Remove stud screws (1 and 2), insert remaining bolts and tighten.

Tightening torque,
refer to Technical Data 11 13 2AZ.